

# **IRONWORKER PREINSTALLATION INSTRUCTIONS**

## **LOCATION**

**For the best overall performance, install the Piranha in a location which is clean and well lighted. Provide sufficient space in all directions to allow for material lengths of the work pieces to be processed by the Piranha.**

## **FOUNDATION**

**To maintain the accurate alignment built into the Piranha and to prevent undue stress on the moving parts under load, the Piranha should be placed on a stable base or floor adequately constructed to withstand the unit weight. Use the leveling bolts provided.**

## **WIRING**

**The Piranha is shipped totally wired through the electrical enclosure box. It has been left to the owner's discretion whether to wire direct to a disconnect or to install a cord and plug for mobility of the Piranha. CAUTION: Compare machine wiring to input voltage prior to connecting power.**

## **LIFTING**

**The lifting lug on the Piranha is an integral part of the machine. Use a device with adequate lifting capacity to handle the Piranha. CAUTION: Unit is extremely top heavy!!! Lifting from the underside of the machine may cause damage to the cabinet structure.**

## **ASSEMBLY**

**The Piranha is pre-assembled at the factory requiring only the addition of hydraulic oil and a power source.**