

Power Down Procedure for Machines with No Options

1. Turn off the torch by pressing the red “**Torch Off**” button
2. Press **Hyd On/Off** hardkey to turn off hydraulics
3. Press **Menu Select** hardkey
4. Press **>** softkey (located on the far right horizontal)
5. Press **Exit** softkey
Note: There is no “Are You Sure?” confirmation. Pressing Exit will cause the control to start a shutdown procedure that cannot be aborted
6. Wait for the message “It Is Now Safe to Turn Off Your Computer” BEFORE pressing the **Off** button (red button in lower left corner under the e-stop button)
7. Shut off gas bottles (if necessary)
8. Perform preventative maintenance as required

Note: Turning off main power and air is a customer preference that is not performed on average