

Copying Data from External Sources to Control

Note: This procedure can be used to copy any file (program, archive, etc.) from an external source (floppy disk, flash drive, etc.) to the control's hard drive

1. Press **Menu Select** hardkey
2. Press **Services** horizontal softkey
3. Press **Manage Data** horizontal softkey
4. Press **Disk/Card** horizontal softkey
5. Using the arrow keys, highlight the file you wish to copy
6. Press **Copy** vertical softkey
7. Press **Programs\Data** softkey
8. Using the arrow keys, move to the directory where the file will be stored and press **Enter** to open the directory (or double click the directory name)

Note: Normally, files ending in .ARC will be stored in the Archives directory, .MPF in the Part-programs directory and .SPF in the User-Cycle directory

9. Press **Insert** vertical softkey
10. Press **OK** vertical softkey to accept filename. If you wish to change the filename, type in the new name and press Enter BEFORE pressing **OK**

End of procedure