Reloading NC Archives

Note: This procedure should only be performed at the recommendation of WA Whitney after working with Technical Support to attempt other resolutions. Performing this procedure will require checking (and possibly adjusting) the reference position of all axis, verifying the alignment of the die to the punch and verifying tool change parameters. All other attempts should be made to remedy your problem before performing this procedure.

1. Press **Menu Select** hardkey

2. Press **Services** horizontal softkey

3. Press **>** (lower right) horizontal softkey

4. Press **Series Startup** horizontal softkey

5. Press **Read Startup Archive** vertical softkey

6. Using the arrow keys, move down to the correct NC archive. It should be named NC##### with the last characters being the date. Use the newest file available

7. Press **Start** vertical softkey

8. Press **Yes** vertical softkey to overwrite all files

Note: Multiple NC–Reset's will occur automatically during this process.

Note: Verify your axis reference points, punch and die alignment and tool change depth before attempting to run the machine

End of Procedure