

## Reloading PLC Archives

1. Press **Menu Select** hardkey
2. Press **Services** horizontal softkey
3. Press **>** (lower right) horizontal softkey
4. Press **Series Startup** horizontal softkey
5. Press **Read Startup Archive** vertical softkey
6. Using the arrow keys, move down to the correct PLC archive. It should be named PLC##### with the last characters being the date. Use the newest file available
7. Press **Start** vertical softkey
8. Press **Yes** vertical softkey to overwrite all files

**Note:** Multiple NC–Reset's will occur during this process.

End of Procedure