Creating NC Archives

Note: This procedure should be performed after any changes to Numeric Control data (parameter changes, User Data value changes, machine reference position adjusted, etc.)

1. Press **Menu Select** hardkey

2. Press **Services** horizontal softkey

3. Press **>** (lower right) horizontal softkey

4. Press **Series Startup** horizontal softkey

5. Using the arrow keys, move down to the check box next to NC

6. Press the space bar to place a check in the box. If the box is already checked, proceed to step 7

7. Repeat steps 5 & 6, using the space bar to **un**check all boxes except NC

8. Using the arrow keys, move down to the **Archive Name** box and input NC######, using the current date at the end. Example NC052909

9. Press **Archive** vertical softkey

Note: This procedure creates an archive on your control's hard drive. To save a copy to an external source (which is **highly** recommended) refer to procedure OP-104-3400AII-840DI-A-Copying Data from Control to External Sources.

End of Procedure