



## **PIRANHA FACTORY WARRANTY REGISTRATION**

**TO ACTIVATE FACTORY WARRANTY; PLEASE COMPLETE AND RETURN/FAX THIS  
REGISTRATION TO PIRANHA**

**PO BOX 457  
HUTCHINSON, KS  
67504-0457  
FAX: 800 428-3104**

**COPY THIS REGISTRATION: 1-INSTALLER, 1-CUSTOMER**

Mega Mfg. will replace or repair with like parts, either new or rebuilt, F.O.B. the factory, or refund the purchase price for any parts on ironworkers, pressbrakes, or shears, which are defective in materials and workmanship within (12) months of the date of purchase. Provided the buyer returns the warranty registration within (30 days) of the purchase date, and, at the seller's option, returns the defective materials freight and delivery prepaid to the seller, which shall be the buyer's sole remedy for the defective materials. A 5 year warranty against defects in materials and workmanship applies to major structural components on pressbrakes and shears. Seller shall not be liable to purchaser or any other person for consequential or incidental damages. Hydraulic and electrical components are subject to their respective manufacturer's warranties. This warranty does not apply to machines and/or components which have been altered in any way, or subjected to abusive or abnormal use, inadequate maintenance and lubrication, or to use beyond seller recommended capacities and specifications. Seller shall not be liable under any circumstances for labor costs expended on such goods or consequential damages. Seller shall not be liable to purchaser or any other person for loss or damage directly or indirectly arising from the use of the goods or any other cause. No employee, agent, officer, or seller is authorized to make oral representations or warranty of fitness or to waive any of the foregoing terms of sale and none shall be binding on the seller.

# PIRANHA PRESS BRAKE

## INSTALLATION, TRAINING, ACCEPTANCE AND WARRANTY REGISTRATION

**Customer Identification:** Company Name: \_\_\_\_\_

Address: \_\_\_\_\_ City: \_\_\_\_\_

State: \_\_\_\_\_ Zip: \_\_\_\_\_ Tel (\_\_\_\_) \_\_\_\_\_ Fax: (\_\_\_\_) \_\_\_\_\_

**Equipment Identification**

Model: \_\_\_\_\_ Serial #: \_\_\_\_\_ Install Date: \_\_\_\_\_

CNC Model: \_\_\_\_\_ Serial #(Cntr. Head/Automec only): \_\_\_\_\_

Serial #(B.G.): \_\_\_\_\_ Serial #(Scale/Automec only): \_\_\_\_\_

**If “no” is indicated, consult factory or explain in comment section on last page**

<b>Pre-Delivery Inspection</b>	<u>1. Inspect for shipping damage</u>	Y	N
	Damage report	Y	N
	Damage claim to carrier	Y	N
	Condition acceptable to customer	Y	N
	<u>2. Compare shipment to order/packing list</u>	Y	N
	Shipment complete	Y	N
	Shortage reported to carrier	Y	N
	Damage details: _____		
	_____		

<b>Site Condition</b>	1. Steel pads in place (¾"-front-95 Ton Only), ½"-rear	Y	N
	2. Machine leveled and anchored per specification	Y	N
	3. Machine grounded	Y	N
	4. Is press brake on one concrete pad?	Y	N
	5. Is pad free of cracks?	Y	N

<b>Equipment Preparation</b>	<u>1. Hydraulic oil fill</u>	Y	N
	Fluid type per specification in owners manual	Y	N
	Fluid volume to specified level	Y	N
	Hydraulic pump case filled (if required)	Y	N
	Hydraulic pump primed (if required)	Y	N
	<u>2. Electrical power</u>	Y	N
	Primary voltage matches machine requirements	Y	N
	Primary supply amperage correct per specs.	Y	N
	Motor rotation as per direction arrow	Y	N
	<u>3. Cleaning</u>	Y	N
	Bed cap surface	Y	N
	Die holder	Y	N
	Dies	Y	N
	Ram, punch clamps	Y	N
	Hydraulic cylinder rod	Y	N
Remove tape from components	Y	N	

# PIRANHA PRESS BRAKE

## INSTALLATION, TRAINING, ACCEPTANCE AND WARRANTY REGISTRATION

<b>Operator Training</b>	<u>4. Operation</u>		
	Press brake operates in all modes	Y	N
	CNC (optional) installed and functional	Y	N
	<u>1. Receipt/Review of operators manual</u>	Y	N
	<u>2. Equipment Identification and Demonstration</u>		
	Mechanical	Y	N
	Electrical	Y	N
	CNC	Y	N
	Optional control systems	Y	N
	<u>3. Safety</u>		
	Warning signs and decals	Y	N
	Point of operation guarding	Y	N
	Dual palm station	Y	N
	Equipment safety lockout	Y	N
	Implementation of safety procedures	Y	N
	Warning: overloading tooling	Y	N
	<u>4. Operator Control Station Demonstration</u>		
	Start/Stop push buttons	Y	N
	Ram cycle modes	Y	N
	Ram cycle initiation means	Y	N
	Pressing speed control	Y	N
	Tonnage control (If applicable)	Y	N
	Ram return modes	Y	N
	Palm buttons	Y	N
	Top of stroke settings	Y	N
	Bottom of stroke settings	Y	N
	Speed change settings	Y	N
	Bed tilt procedure	Y	N
<u>5. Optional controls &amp; Accessories</u>			
Light curtain functions and adjustments	Y	N	
Dual footswitch controls	Y	N	
Kwik Komp die holder	Y	N	
Angles & bolsters	Y	N	
Power clamping systems	Y	N	
<u>6. Tooling Installation</u>			
Recommended tonnage / bending chart	Y	N	
Tooling alignment	Y	N	
Seating the punch	Y	N	
Shimming the die rail	Y	N	
<u>7. Backgauge Alignment and Adjustments</u>			
Backstop bar alignment	Y	N	
Backgauge finger adjustment	Y	N	
<u>8. CNC Backgauge control (if supplied)</u>			
Review manual	Y	N	
Control orientation	Y	N	
Programming demonstration	Y	N	

# PIRANHA PRESS BRAKE

## INSTALLATION, TRAINING, ACCEPTANCE AND WARRANTY REGISTRATION

<b>Trial Production Run</b>	<u>1. Press Brake Performance Trial</u> Trial bend acceptance Formed part acceptance	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> </table>	Y	N	Y	N				
Y	N									
Y	N									
<b>Maintenance Review</b>	<u>1. Lubrication</u> Press brake components as per manual Backgauge components as per manual <u>2. Hydraulic Fluid Maintenance</u> Hydraulic filter change interval Hydraulic filter change procedure Hydraulic fluid change interval	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px; text-align: center;">N</td></tr> </table>	Y	N	Y	N	Y	N	Y	N
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<b>Additional notes</b>	Use back page	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px;"></td></tr> </table>	Y							
Y										
<b>Warranty registration</b>	Mailed or faxed to Piranha	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr><td style="width: 30px; height: 20px; text-align: center;">Y</td><td style="width: 30px; height: 20px;"></td></tr> </table>	Y							
Y										

**Training Received**

Name (Please print clearly)	Signature	Date

As part of the installation and training procedures of the Piranha identified herein, the undersigned acknowledges and agrees to the following:

- 1) Customer has received all manuals, instructions and training of personnel necessary for the safe operation, service and maintenance of the Piranha.
- 2) Customer will permit only trained personnel to operate, service and maintain the Piranha, all in accordance with Federal, State/Provincial and local Statutes, regulations and ordinance including, but not limited to all regulations mandated under current Federal and State Occupational and Safety Health Acts.
- 3) Customer will not remove from the Piranha, or conceal from view any signs, decals or plates affixed to the equipment without the express written consent of the seller
- 4) The installing dealer or its representative will fill out this Warranty registration and return it via mail/fax to Piranha.

Dealer Name: \_\_\_\_\_ Dealer Representative: \_\_\_\_\_

Date: \_\_\_\_\_ Signature: \_\_\_\_\_

Customer Name: \_\_\_\_\_ Customer Representative: \_\_\_\_\_

Date: \_\_\_\_\_ Signature: \_\_\_\_\_

INSTALLATION & TRAINING ACCEPTED

**COMMENTS:**

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